

PRODUCT DATA SHEET

Product Codes

Clear	35-600
Black	35-605
Burnt Sienna	35-610
Burnt Umber	35-615
Dark Umber	35-620
Red	35-625
Raw Sienna	35-630
Raw Umber	35-635
Van Dyke Brown	35-640
White	35-645

Description

Water base stain matching system based on micro-tint technology. This product is specifically geared for high production applications.

Features

- Spray, no wipe application
- Fast dry times
- Excellent clarity
- Minimal to no grain raising

Physical Properties

Weight	8.5 lb/gal (Avg.)
Solids Weight	5-10% by weight
Theoretical Coverage	250-375 sq. ft./gal
Flash Point	N/A
VOC	12 g/L (varies by color)

Mixing Instructions

Mixing:

Product is ready to be sprayed after pigmented bases have been formulated with clear. The bases are highly concentrated.

Dry Times at 68° F

Touchable	10 minutes
Ready for Recoat	30 minutes

Drying Conditions:

Dry times are averages. Variables such as wood type, wiping, temperature, humidity and air movement will affect dry time. Always allow stain to thoroughly dry before top-coating to avoid finishing problems.

Forced Drying:

5 minutes at 125° F

Recommended Topcoat

Triclad Ultra maybe top coated with most clear top coats, including water base, lacquer, conversion varnish and most two-component systems.

Cautions

Safety Data Sheets are available from your Diamond Vogel representative. Prior to use of this product, obtain and review the Safety Data Sheet for health and safety information. Read and observe all precautionary notices on container labels.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Diamond Vogel does not control the applicaiton of its products, or the condition of the surfaces to which they are applied, Diamond Vogel liability will under no circumstances exceed replacement of the product. All technical information is subject to change without notice.